

2269

HSSE JIS

M
DIN13

Form.
C



HH1
HH4



2,5XD

VAP

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
● 10-25	○ 10-15			○ 5-10			○ 10-15		○ 10-15	● 10-20		○ 10-15					

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative

MICRO FINISH
 THREADING TECHNOLOGY



Ø	P	L mm	l mm	mm	d mm
M3,0	0,50	46	6	3,20	4,0
M4,0	0,70	52	9	4,00	5,0
M5,0	0,80	60	10	4,50	5,5
M6,0	1,00	62	12	4,50	6,0
M8,0	1,25	70	15	5,00	6,2
M10,0	1,50	75	18	5,50	7,0

Ø	P	L mm	l mm	mm	d mm
M12,0	1,75	82	21	6,50	8,5
M14,0	2,00	88	24	8,00	10,5
M16,0	2,00	95	24	10,00	12,5
M18,0	2,50	100	30	11,00	14,0
M20,0	2,50	105	30	12,00	15,0

*Hasta fin de existencias / Jusqu'à epuisement des stocks / Until end of stock